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Application No. 09/941,151  
Amendment dated September 24, 2004  
Pending Appeal

**CERTIFICATE OF FACSIMILE TRANSMISSION**

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Second Amendment after Final Rejection (Pending Appeal)  
Petition for Extension of Time with authorization to charge Deposit Acct. 23-3000 in the amount of \$110

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mB  
10/5/04*

Aimee Harrison 9/24/04  
Name of Person Faxing Paper: Aimee Harrison Date

PATENT

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Serial No.: 09/941,151  
Filed: August 28, 2001  
Applicant: Chapoulaud et al.  
Art Unit: 3732  
Examiner: Melba N. Bumgarner  
Title: CUSTOM ORTHODONTIC APPLIANCE FORMING METHOD AND APPARATUS  
Attorney Docket: ORM-156CI

Mail Stop AF  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**SECOND AMENDMENT AFTER FINAL REJECTION (PENDING APPEAL)**

Pending appeal, please amend the above-identified application as follows:

Amendments to the Drawings begin on page 2 of this Amendment. A full set of replacement sheets in black and white were submitted with the Amendment filed on June 2, 2004, which included drawing corrections approved by the Examiner.

Amendments to the Claims are reflected in the listing of claims, which begins on page 3 of this Amendment.

Remarks begin on page 9 of this Amendment.